



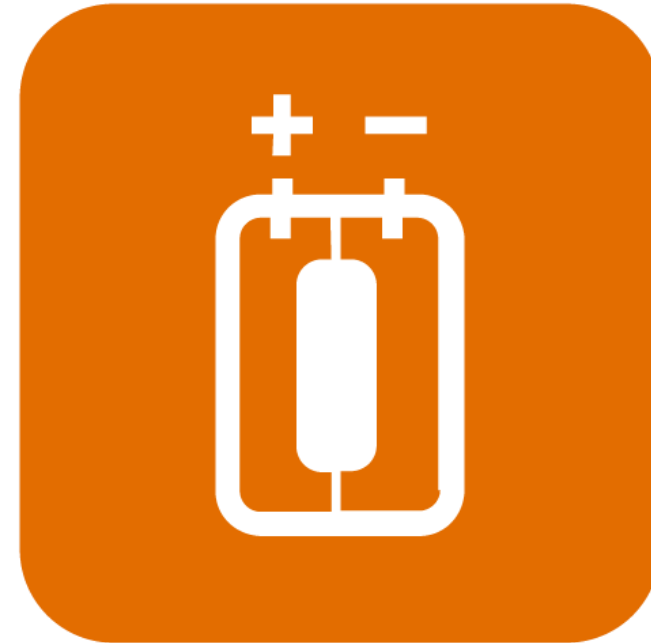
# FUEL CELL LIBRARY

Overview

*Modelon*

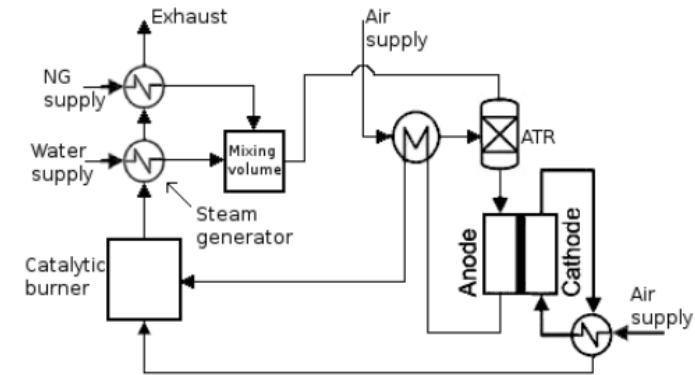
# AGENDA

- About Fuel Cell Library
- Key Benefits
- Key Capabilities
- Key Applications
- Library Contents
- Modelon Compatibility
- Latest Release



# ABOUT FUEL CELL LIBRARY

- Modeling and simulation of fuel cell systems for
  - Process design
    - component sizing and system integration
  - Requirement verification
  - Analysis of dynamics
  - Controller design and tuning (HIL/SIL)
  - Optimization of operating conditions to improve the system efficiency
  - Start-up sequence verification
    - avoiding costly component failures



# KEY BENEFITS

- Rapid model development using pre-configurable templates and numerically efficient models & fluids
- Ready to apply out of the box, accurate and robust models with a large set of correlations
- Real time capable models for use in HIL/SIL applications
- Ability to simulate start-up sequences, standard and emergency scenarios
- Design optimization using predictive physics based model
- Extendable to various application domains:
  - Power generation
  - Automotive
  - Aerospace
  - Residential

# KEY CAPABILITIES

- System and component design
- Support of Solid oxide fuel cells (SOFC) and proton exchange membrane fuel cells (PEMFC)
- Reactors for fuel pre-processing and internal stack reforming
- Reactions calculated using several approaches
  - Quasi-equilibrium, Equilibrium with reaction invariant, Reaction kinetics
- Support for various flow structures using manifolds:
  - Z-flow, U-flow, mid-flow, external
- Handles a wide range of media
  - City gas, Diesel
  - Natural gas (with and without propane and butane), reformat and other ideal gas mixture
  - Two phase condensation media
- Support for stack cooling



# KEY APPLICATIONS



## CASE STUDY

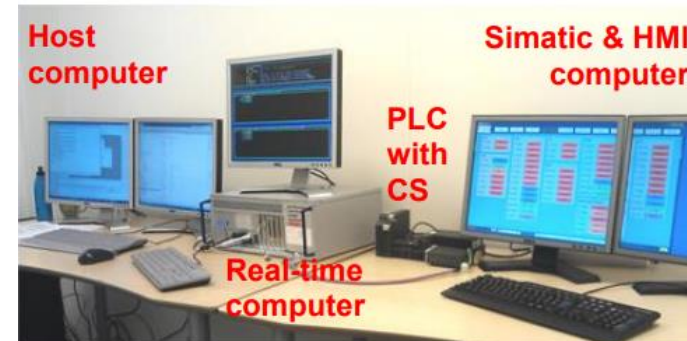
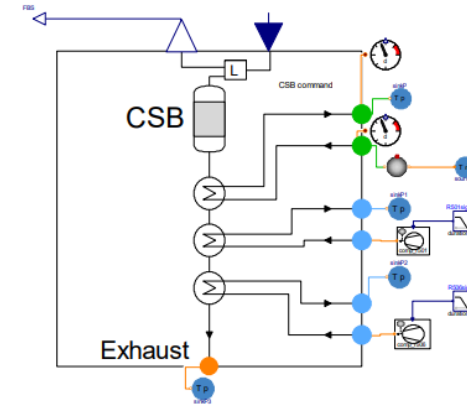
# HIL Testing of a Truck Auxiliary Power Unit (APU)

## Objective

Verify failsafe and environmentally friendly PLC start-up sequence in an APU to avoid costly component failures during testing.

## Results

- Verified PLC implementation
- Cost and time savings by minimizing component failures during prototype testing.





## CASE STUDY

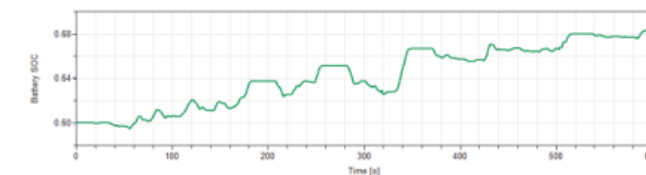
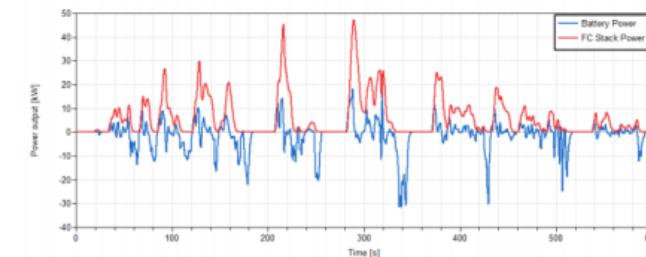
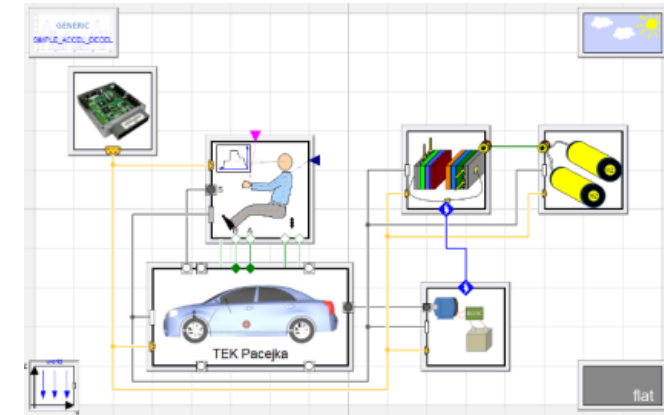
# Fuel Cell Vehicle Drive Cycle Simulation

## Objective

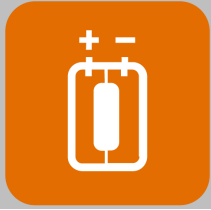
Evaluate the performance of a fuel cell vehicle during a full drive cycle simulation, monitoring the overall performance and efficiency and predicting the behavior of a real vehicle.

## Results

- A flexible model architecture for hybrid hydrogen fuel cell vehicles, covering physical phenomena across thermal, fluid, electrical and mechanical
- Real-time capable for HIL/SIL testing







## CASE STUDY

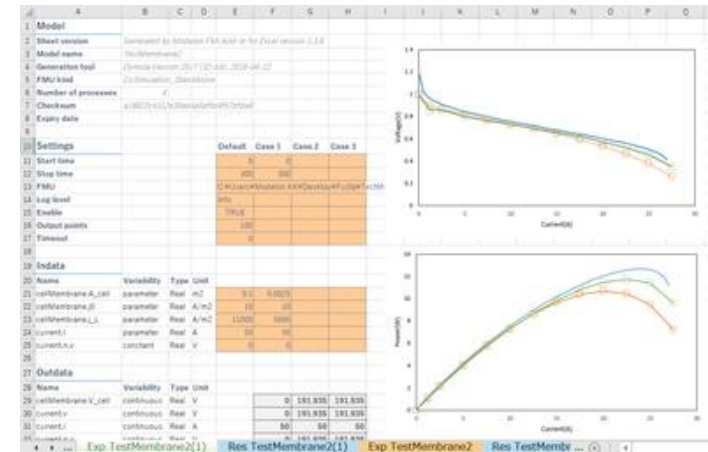
# Polymer Electrolyte Membrane Fuel Cell Validation

## Objective

Researchers at Tokyo Metropolitan University set out to create a PEMFC test bench model for virtual design optimization.

## Results

- Validated PEMFC model ready to be used for design optimization and control scheme development.



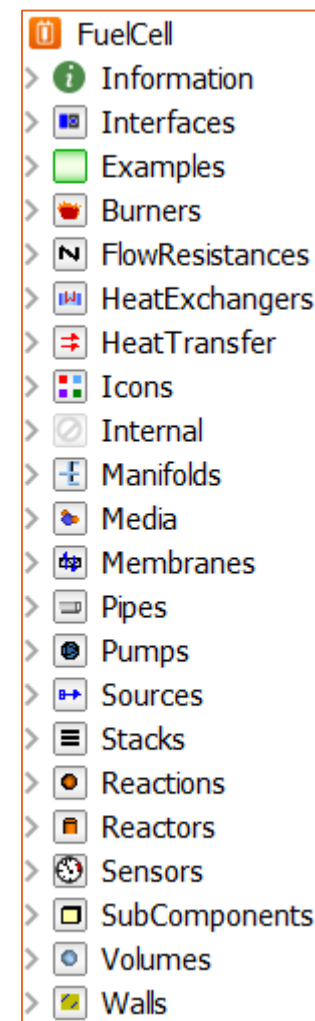
Parameter setup with using FMI



# LIBRARY CONTENTS

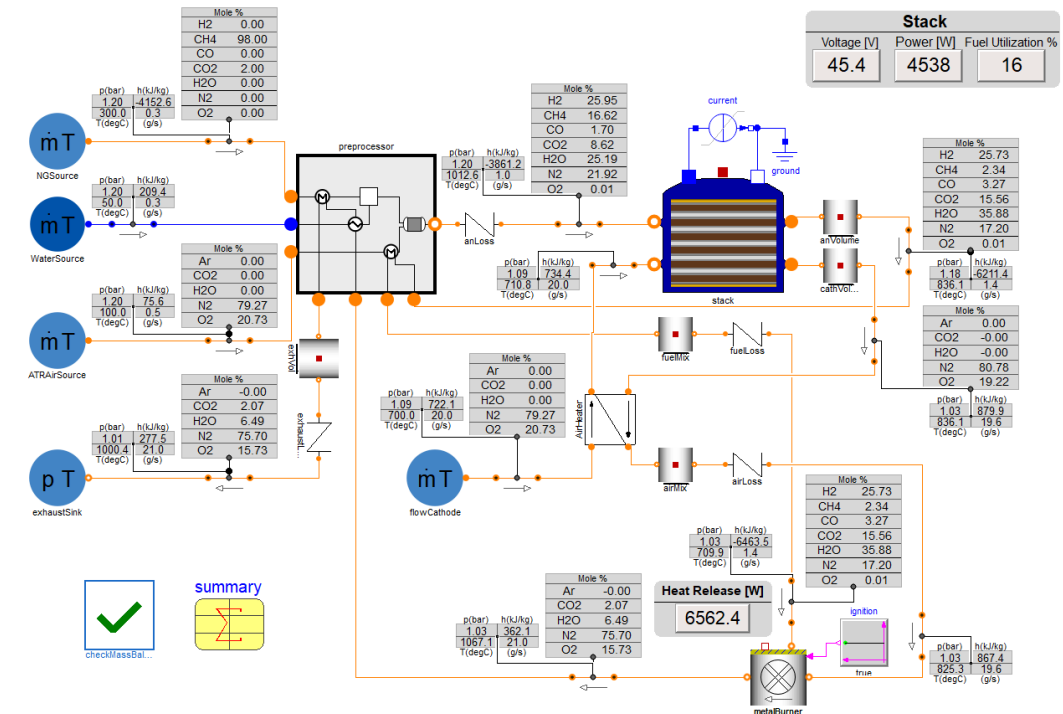
# LIBRARY CONTENTS

- Examples displaying typical use-cases and capabilities
- Fuel cell components
  - Reaction models
  - Membranes
  - Stacks
- Auxiliary system components
  - Heat exchangers
  - Pumps
  - Pipes
- Media models



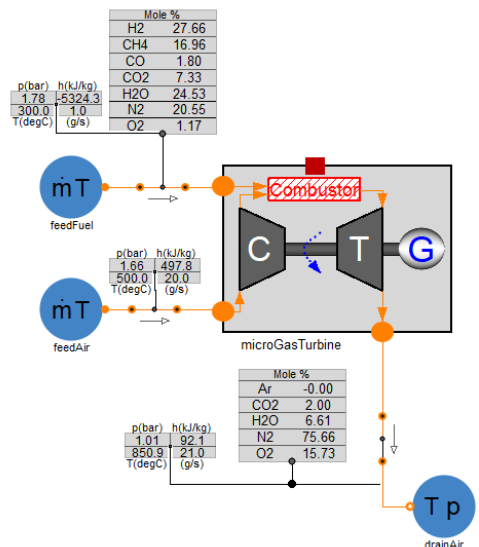
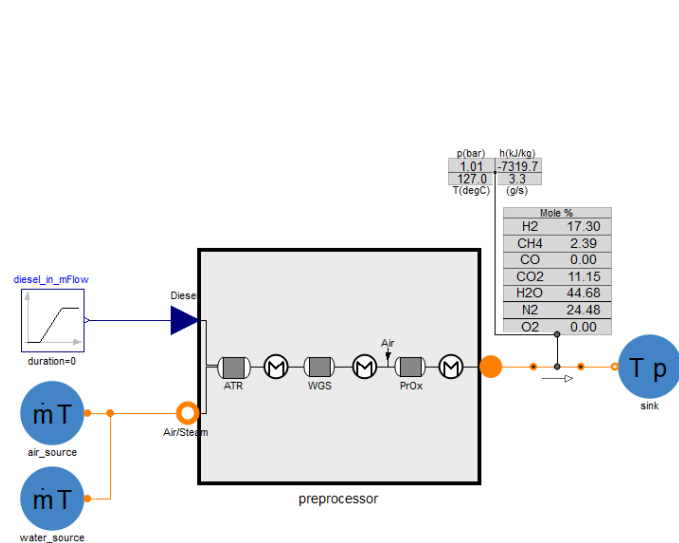
# LIBRARY CONTENTS

- 5 kW Solid Oxide Fuel System example
  - Addresses complex thermal interactions
- Fed with natural gas, air and water
- Pre-reforming of natural gas
- Stack with 60 cells, manifolds and insulation
- Catalytic afterburner to
  - Burn remaining fuel
  - Pre-heat the fuel and generate steam in the preprocessor



# LIBRARY CONTENTS

- Preprocessor and Micro gas turbine examples

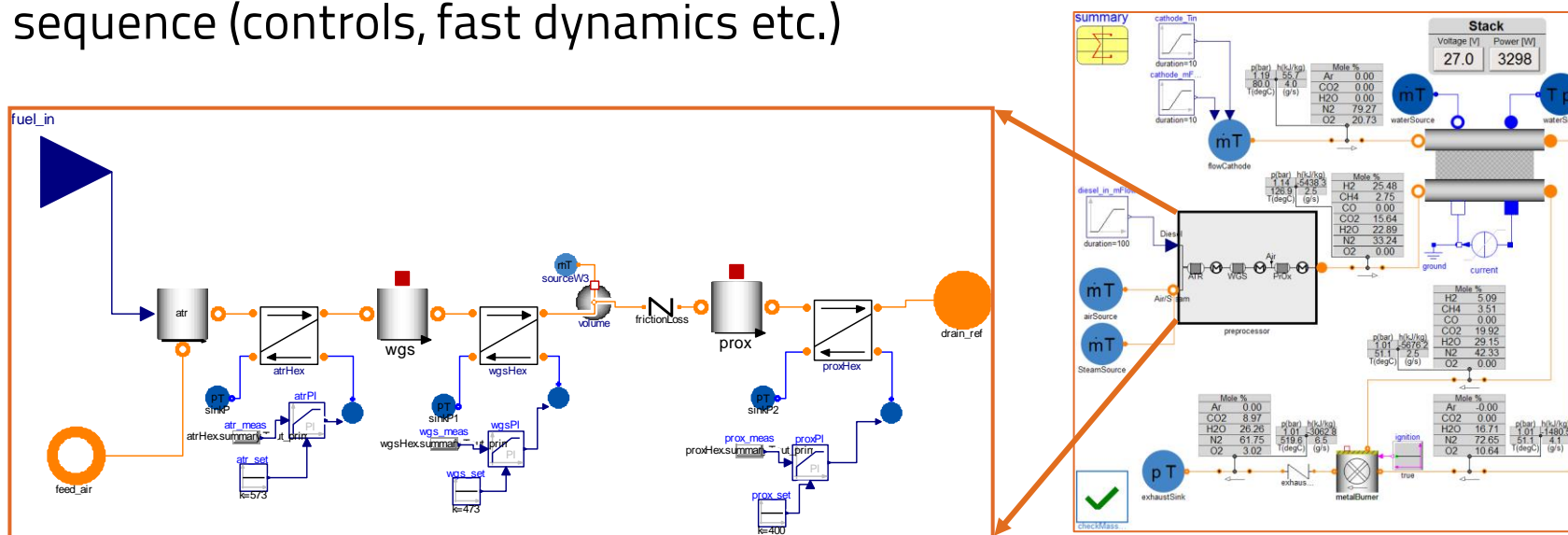


Generator [W]	Speed [rpm]	Q combust [kW]	Combustor [bar]	lambda
2653	30000	11.85	1.70	5.34

- Examples
  - PEMFC
    - SubSystems
      - TestFuelPreProcessor
      - FuelPreProcessor
    - System
      - FullSystemPEMFC
  - SOFC
    - SubSystems
      - FuelPreProcessor
      - MicroGasTurbine
        - SimpleGenerator
      - TestFuelPreProcessor
      - TestMGT
    - System
      - FullSystemSOFC

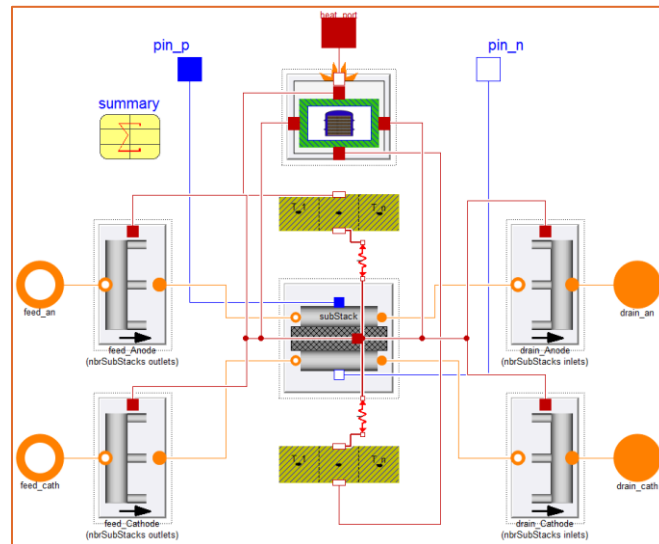
# LIBRARY CONTENTS

- Diesel Fueled auxiliary power unit (APU) for trucks
  - Fed with hydrogen-rich gas made from reformed diesel
- Challenges:
  - CO content in pre-reformed gas must be  $< 25$  ppm.
  - Fast dynamics in pre-processing unit due to chemical reactions
  - Start-up sequence (controls, fast dynamics etc.)

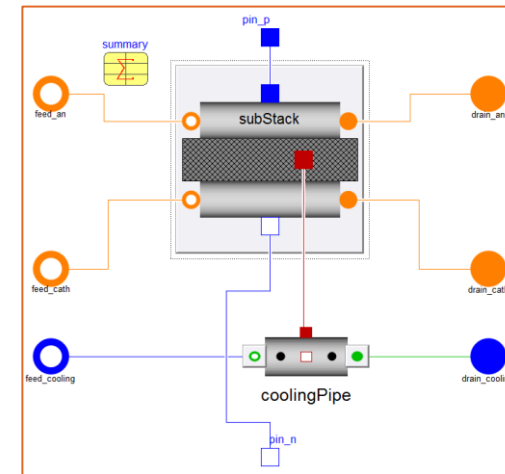


# LIBRARY CONTENTS

- Stack and templates
  - Substacks connected thermally in parallel
- Templates for full stack configurations
  - With or without cooling
- Support for various manifold configurations



An example of SOFC stack

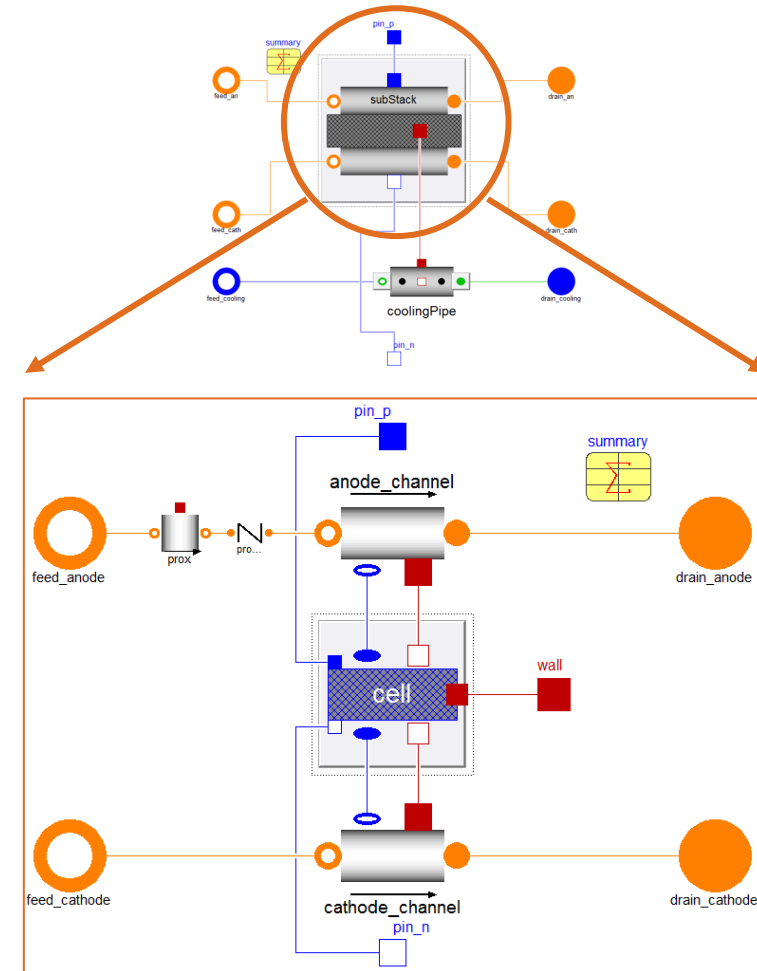


An example of water-cooled stack

- ▼ Stacks
  - > Interfaces
  - > Templates
  - > Experiments
  - ▼ PEMFC
    - CondPEMFCStack
    - CondPEMFCSubStack
    - PEMFCStack
    - PEMFCSubStack
  - ▼ SOFC
    - ElectroChemSubStack
    - InsulatedSOFCStack
    - SOFCStack
    - SOFCSubStack

# LIBRARY CONTENTS

- Substacks
  - Anode and cathode channels connected to a membrane model
  - 1D discretization along flow direction
  - Flexible fidelity level option
    - Multiple cells or single for faster simulations
  - Support for condensation in the flow channels



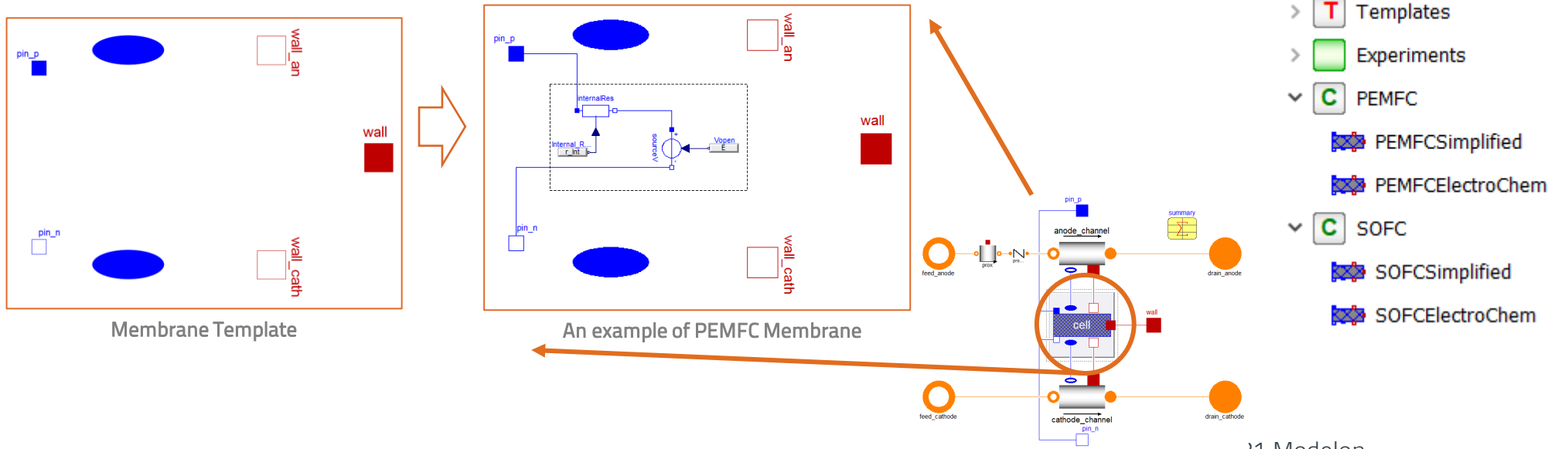
An example of PEMFC substack



# LIBRARY CONTENTS

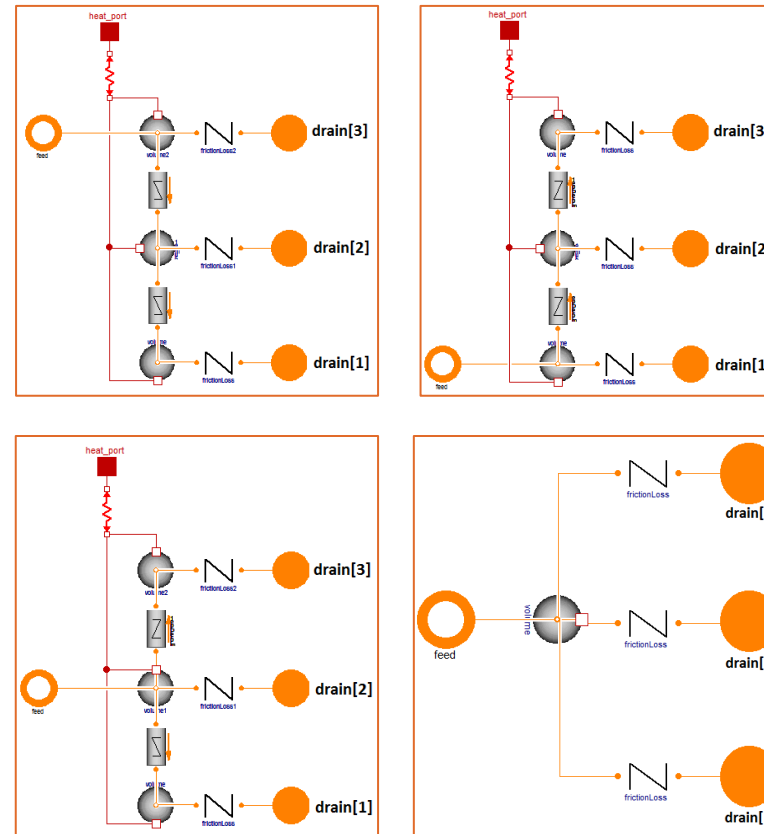
- Membranes

- Detailed electrochemical models or simplified models for real-time applications
- Define the electrical behavior of the fuel cell (including different kinds of losses) and the fuel cell reaction:  $2H_2 + O_2 \rightarrow 2H_2O$



# LIBRARY CONTENTS

- Manifolds for different flow configurations
  - Internal manifolds
  - External manifolds
- Can be used to achieve
  - U-flow
  - Z-flow
  - Mid-flow
  - Equally distributed flows

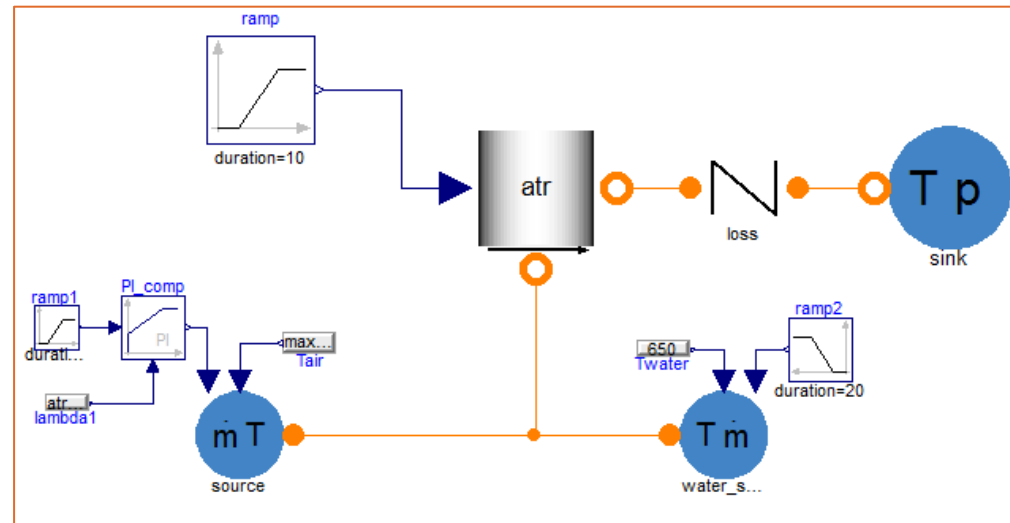


Different types of manifolds

- Manifolds
  - Interfaces
  - Templates
  - Examples
  - Drain
    - BottomOutlet
    - External
    - MiddleOutlet
    - TopOutlet
  - Feed
    - BottomInlet
    - External
    - MiddleInlet
    - TopInlet

# LIBRARY CONTENTS

- Reactors
  - Lumped reactors
  - Discretized pipe reactors
    - Internal reforming (SOFC)
    - Plate HEX reactor coated with catalyst

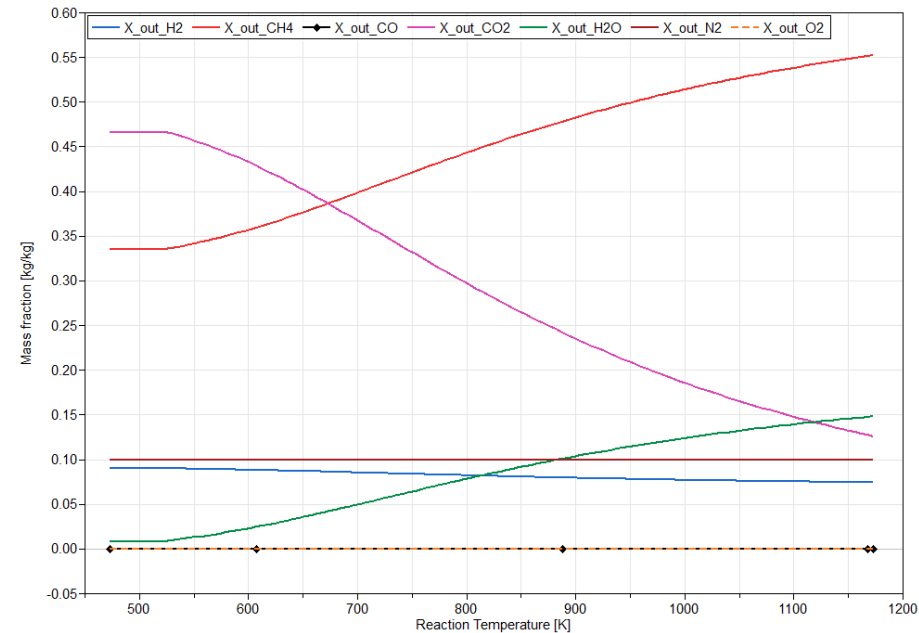


Test model for a auto thermal reformer

- ✓  Reactors
  - >  Templates
  - >  Experiments
  - ✓  Reformers
    - DesignReformer
    - DistributedDynamicReformer
    - DynamicCityGasReformer
    - DynamicEquilReformer
    - ReformerHXGasWater
  - ✓  ATR
    - >  ATR\_comb
    - >  ATR\_kin
    - >  TwoStageATR
  - ✓  PrOx
    - DesignProx
    - InvariantProx
  - ✓  WGS
    - DynamicEquilWgs
    - InvariantWgs
    - WGSHXGasGas

# LIBRARY CONTENTS

- Reactions
  - Reactions modelled in three approaches:
    - Equilibrium with reaction invariants
    - Quasi-equilibrium reactions
    - Reaction kinetics



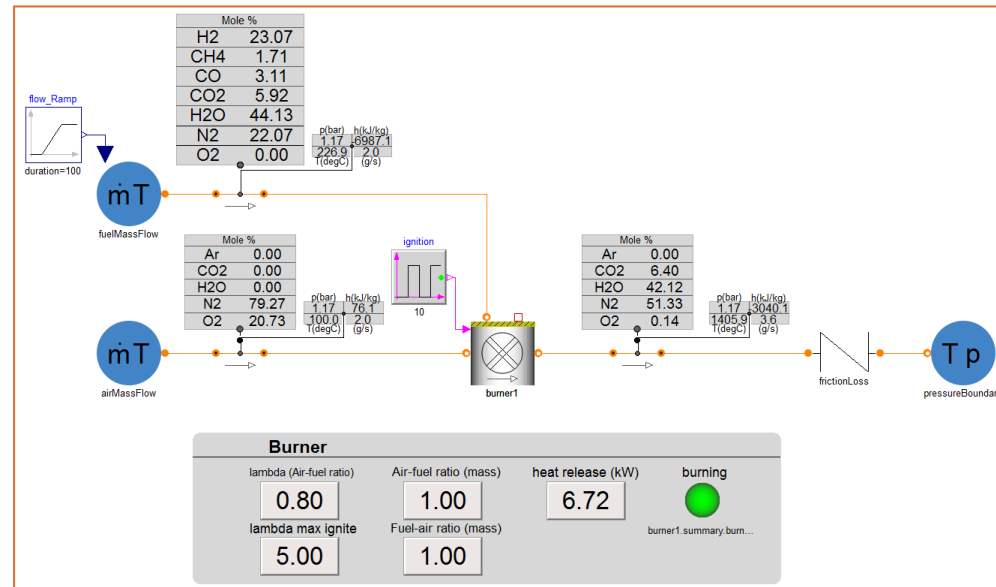
Equilibrium mass fractions for methane reforming at different temperatures

- ▼  Reactions
- >  Interfaces
- >  Templates
  - DesignReforming
  - DesignOxidation
  - DynamicAutoReforming
  - DynamicCityGasReforming
  - DynamicOxidation
  - DynamicReforming
  - DynamicWGS
  - InvariantReformEquil
  - InvariantReforming
  - InvariantOxidationEquil
  - InvariantShiftEquil

# LIBRARY CONTENTS

- Burners
  - Start-up burners
  - Catalytic afterburners
  - Purpose
    - Pre-heating
    - Burning excess fuel
    - Steam generation
  - Combustion efficiency as the main parameter

















- ▼ 🔥 Burners
  - > 🖥️ Interfaces
  - > 🟩 Experiments
  - > 🔧 Burner
    - 🔧 HCFuelBurner
    - > 🔧 MetalBurner



Test model for a burner

# LIBRARY CONTENTS

- Media properties
  - Reaction media
    - Ideal gas using NASA polynomials
    - Used in reactors
    - Common reaction properties
    - Suitable when the temperature,  $T$ , and the amount of substance,  $Z$ , are used as states
  - Condensing media
    - Ideal gas with simplified liquid water model
  - Two Phase media
    - Support for the industry standard IAPWS-IF97
  - Fast media for real-time applications
    - Low order polynomials with analytic inverses

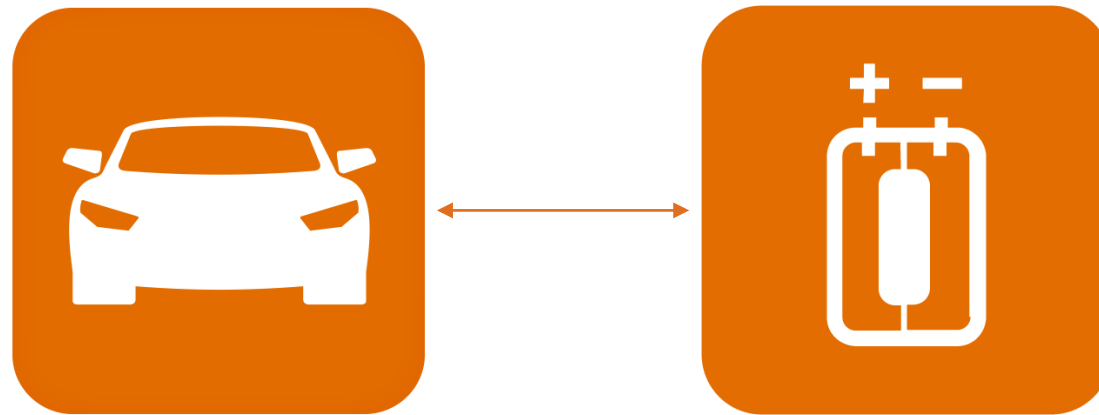
- ▼  Media
  - ▼  PreDefined
    - ▼  CondensingGases
      - >  CondensingMoistAir
      - >  CondensingReformatLong
      - >  CondensingReformatShort
      - >  CondensingSteamHydrogen
      - >  FastCondensingMoistAir
      - >  FastCondensingSteamHydrogen
    - ▼  IdealGases
      - >  FastCityGas
      - >  FastMoistAir
      - >  FastPureSteam
      - >  FastReformatLong
      - >  FastReformatShort
      - >  FastSteamHydrogen
      - >  NASACityGas
      - >  NASAMoistAir
      - >  NASAPureSteam
      - >  NASAREformat
      - >  NASAREformatLong
      - >  NASAREformatShort
      - >  NASASteamHydrogen
    - ▼  TwoPhase
      - >  WaterIF97



# MODEL ON COMPATIBILITY

# RECOMMENDED MODELON LIBRARY COMPATIBILITY

- Modelon's Fuel Cell Library is compatible with Modelon's Vehicle Dynamics Library for the creation of fuel cell vehicle models.







**LATEST RELEASE**



# RELEASE: 2021.2

## Enhancements

- Improvements in CondPEMFCStack and CondPEMFCSubStack in which the components did not scale automatically with number of cells
- Energy balance calculation and summary variables of EpsNTUHumidifier improved
- The membrane model in PEMFCSubStack has been made replaceable